

Dobson Oilfield Services

Revision 0

May 19, 2007

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EXHIBIT 13.1 HEAT TREATMENT FORM

HEAT TREATMENT FORM					
JOB NO.		CUSTOMER:			
DESCRIPTION:					
DATE:					
COMPONENT DESCRIPTION					
DWG. NO. AND LINE NO.	DIAMETER	THICKNESS	MATERIAL	LENGTH	WEIGHT
TYPE OF HEAT TREATMENT:					
INSTRUCTIONS: STRESS RELIEVE					
1. Temperature to be raised from 800°F (426°C) to 1150°F (621°C) at a maximum rate of _____ °F (_____ °C) per hour. NOTE: MUST NOT EXCEED 400°F (222°C) PER HOUR. (Calculated rate = 400°F/h. Divided by governing metal thickness)					
2. Temperature to be held at 1150°F (621°C) plus or minus 25°F (14°C) for _____ minutes.					
3. Temperature to be lowered from 1150°F (621°C) to 800°F (426°C) at a rate of _____ °F (_____ °C) per hour. NOTE: MUST NOT EXCEED 500°F (278°C) PER HOUR. (Calculated rate = 500°F/h. Divided by governing metal thickness)					
4. Additional requirements: Job number and description required on heat treatment chart.					
5. Furnace Heat Number:					
6. Furnace Operator's Signature:					
Q. C. Inspectors Signature:					