


A.O.P. No. 7111



WELDER PERFORMANCE QUALIFICATION CARD

NAME: ALVIN HOBBS ABSA FILE NO. W-21958

This card is issued pursuant to the Alberta Safety Codes Act and the Pressure Welders' Regulation. The performance qualification is in accordance with Section IX of the ASME Code and subject to the limitations on the reverse side.

JAN 16, 2007 Alvin Hobbs
 Date of Test Signature of Welder or Machine Operator

BARRY NICHOL Card No. **3825**
 Welding Examiner (Print/Type)

Card No. **3825**

PERFORMANCE QUALIFICATION

Process(es)	<u>SMW SMW</u>	Materials (P. No.)	<u>Pi-Pi</u>
Filler Metal Group (F. No.)	<u>F3 F4</u>	Min. Outside Pipe Diameter	<u>1"OD</u>
Max Deposited Weld Metal	<u>.104" MAX TO BE WELDED</u>	Position(s) Qualified	<u>ALL</u>
Backing	<u>WITH/NO. WITH</u>	Backing Gas	<u>-</u>
Progression	<u>uphill uphill</u>		
P.O. Expiry Date	<u>JAN. 16/09</u>	Welding Examiner Signature	<u>[Signature]</u>
		Certification No.	<u>E00039</u> <u>FILE</u>

ALVIN HOBBS W-21958

Stamp "A"

Color "Grey"



A.O.Q.P. No. 7111-C

WELDER PERFORMANCE QUALIFICATION CARD

NAME: CAL LACEY ABSA FILE NO. W-22158

This card is issued pursuant to the Alberta Safety Codes Act and the Pressure Welders' Regulation. The Performance Qualification is in accordance with Section IX of the ASME Code and subject to the limitations on the reverse side.

JUNE 19, 2008
Date of Test

Cal Lacey
Signature of Welder or Machine Operator

BARRY NICHOL
Welding Examiner (Print/Type)

Card **003939**

Card

003939

PERFORMANCE QUALIFICATION

Process(es) SMaw SMaw Materials (P. No.) P1-P1

Filler Metal Group (F.No.) F3 F4 Min. Outside Pipe Diameter 1"

Max Deposited Weld Metal .101" max tone welded Position(s) Qualified PA1

Backing with/wo/witt Backing Gas -

Progression uphill uphill

PO. Expiry Date _____ Welding Examiner Signature [Signature] Examiner File No. E2239



A.O.Q.P. No 7111

WELDER PERFORMANCE QUALIFICATION CARD

NAME: NED McNAVY ABSA FILE NO. W-16165

This card is issued pursuant to the Alberta Safety Codes Act and the Pressure Welders' Regulation. The performance qualification is in accordance with Section IX of the ASME Code and subject to the limitations on the reverse side.

JAN 13 2007
Date of Test

[Signature]
Signature of Welder or Machine Operator

BARRY NICHOL
Welding Examiner (Print/Type)

Card No **3820**

Card No **3820**

PERFORMANCE QUALIFICATION

Process(es)	<u>SMaw SMaw</u>	Materials (P. No.)	<u>Pi-Pi</u>
Filler Metal Group (F. No.)	<u>F3 F4</u>	Min. Outside Pipe Diameter	<u>1" OD</u>
Max Deposited Weld Metal	<u>.104" MAX THICK WELDED</u>	Position(s) Qualified	<u>ALL</u>
Backing	<u>WITH/NO WITH.</u>	Backing Gas	<u>-</u>

Progression uphill uphill

JAN 13/09 [Signature]
P.Q. Expiry Date Welding Examiner Signature

E00039
Certification No. FILE


NED McNAVY W-16165

Stamp "M"

Color "Red"

PATRICK McATEER W-21816
 STAMP "P"
 COLOR "ORANGE"

A.O.O.P. No. 7111



WELDER PERFORMANCE QUALIFICATION CARD

NAME: PATRICK McATEER ABSA FILE No. W-21816

This card is issued pursuant to the Alberta Safety Codes Act and the Pressure Welders' Regulation. The performance qualification is in accordance with Section IX of the ASME Code and subject to the limitations on the reverse side.

Date of Test: AUG 14, 2007 Signature of Welder or Machine Operator: [Signature]

Welding Examiner (Print/Type): BARRY NICHOL Card No. 3979

Card No. 3979

PERFORMANCE QUALIFICATION

Process(es)	<u>SMaw SMaw</u>	Materials (P. No.)	<u>P1</u>
Filler Metal Group (F. No.)	<u>F3 F4</u>	Min. Outside Pipe Diameter	<u>1" OD</u>
Max Deposited Weld Metal	<u>.104" 8"</u>	Position(s) Qualified	<u>ALL</u>
Backing	<u>with/w/none/w/STH</u>	Backing Gas	<u>-</u>
Progression	<u>uphill uphill</u>		
P.Q. Expiry Date	<u>AUG 14/09</u>	Welding Examiner Signature	<u>[Signature]</u>
		Certification No.	<u>E00039</u> <u>FILE</u>



A.O.Q.P. No. 7111

WELDER PERFORMANCE QUALIFICATION CARD

NAME: TREVOR SMITH ABSA FILE NO. W-16136

This card is issued pursuant to the Alberta Safety Codes Act and the Pressure Welders' Regulation. The performance qualification is in accordance with Section 4 of the ASME Code and subject to the limitations on the reverse side.

Date of Test June 8, 2007

Signature of Welder or Machine Operator [Signature]

Welding Examiner (Print/Type) BARRY NICHOL

Card No. 3934

TREVOR SMITH W-16136
STAMP "S"
COLOR "GREEN"

" S "

Card No. 3934

PERFORMANCE QUALIFICATION

Process(es)	<u>Shielded Metal Arc Welding</u>	Materials (P. No.)	<u>P1</u>
Filler Metal Group (F. No.)	<u>F3 F4</u>	Min. Outside Pipe Diameter	<u>1'00</u>
Max Deposited Weld Metal	<u>.104" 8"</u>	Position(s) Qualified	<u>ALL</u>
Backing	<u>with/without/with</u>	Backing Gas	<u>-</u>
Progression	<u>uphill uphill</u>		
P.Q. Expiry Date	<u>June 8/09</u>	Welding Examiner Signature	<u>[Signature]</u>
			Certification No. <u>FC0059</u>