the pressure equipment safety authority

CONSTRUCTION DATA REPORT FOR PIPING SYSTEMS

In accordance with the provisions of the Safety Codes Act

Shop Construction ☐; Field Construction ☐; Final Data Report ☐; Partial Data Report ☐ (from one ABSA-authorized Contractor to another ABSA- authorized Contractor).

Complete both sides of this Form

1. Constructed By: _____ Owner's Job No: _____
(Name of ABSA authorized primary contractor or subcontractor)

_____
(Address)

Alberta Quality Program No. AQP-_____ Expiry Date: _____

2. Constructed For: _____
(Name of primary contractor if different from above)

_____
(Address)

Alberta Quality Program No. AQP-_____ Expiry Date: _____
(Required when the primary contractor undertakes some/all of the quality functions, e.g., Mat'l supply, NDE, PWHT, Tie-in, fabrication, hydro test, final assembly etc.)

3. Owner: _____
(Name and address)

_____
(Location of installation)

Alberta Quality Program No. AQP-_____ Expiry Date: _____
(Required when the owner undertakes some/all of the quality functions, e.g., Mat'l supply, NDE, PWHT, Tie-in, fabrication, hydro test, final assembly etc.)

4. Piping Design Alberta Registration No.: PP-_____
(Required if aggregate piping volume is over $0.5m^3$)

5. WP No.: WP-_____; Company: _____; Owner's WP No. (If used): WP-_____
(Alberta Registration No.) (Alberta Registration No.)

WPS No(s). used: _____; Owner's WPS No(s). (If used): _____

6. Code: ASME B31.1 Non Boiler External Piping ☐; ASME B31.1 Boiler External Piping ☐;

ASME B31.3 ☐ - Service category: Normal ☐, D ☐, M ☐, High Pressure ☐; B31.5 ☐; B31.9 ☐.

Drawing No. Rev. No. Line No.	Fluid (Air/Stm. Etc.)	Des. Press. kPa	Des. Temp. ^{0}C	Test Press. kPa	Test Medium	Pipe Mat'l Spec. & Grade	C.A. mm	Pipe NPS & Schedule	Flange Material & Rating	PWHT/ Preheat Temp. ^{0}C	R.T. %	Other NDE

Partial Data Reports, properly identified and certified by ABSA-authorized contractors, as listed below are attached to and form part of this Data Report ☐

No.	Line No.	Spool No.	Drg. No. (with Rev. No.)	Contractor (Name)	AQP No.	Expiry date

Remarks: Provide additional comments including noting any code work that was not performed by the ABSA- authorized contractor(s) supplying this document as a Partial Data Report but which must be completed by another ABSA-authorized contractor who assumes overall responsibility for conformance with the Safety Codes Act & Regulations and applicable ASME Codes, and who assures that all required code work is completed prior to putting the piping system into service.

Endorse certificate 'A' or 'B'

A. CERTIFICATE OF COMPLIANCE

Signed by the subcontractor when supplying this certificate as a

Partial Data Report

We certify that the statements in this Data Report are correct and that materials, construction and workmanship of the piping fabrication conform to the registered quality system and the applicable Piping code(s).

Date: _____ _____

Subcontractor

_____ _____

Print Authorized Representative's Name Signature

This certificate is not valid unless it forms part of a Final Data Report signed by Primary Contractor

B. CERTIFICATE OF COMPLIANCE

Signed by the primary contractor when supplying this certificate as a

Final Data Report

We certify that the statements in this Data Report are correct and that piping job no._____ described in this Data Report was constructed in accordance with the Province of Alberta Safety Codes Act and Regulations, and applicable ASME Piping Code(s).

Date: _____ _____

Primary Contractor

_____ _____

Print Authorized Representative's Name Signature

CERTIFICATE OF INSPECTION

I, the undersigned, employed by _____ have inspected the piping job no._____ described in this Construction Data Report and state that, to the best of my knowledge and belief, the Contractor has constructed this piping in accordance with the applicable Sections of the ASME Piping Codes and Province of Alberta Safety Codes Act and Regulations.

Date: _____ Date: _____

_____ Name:_____ Sign.:_____

Print Owner's Inspector's Name Owner's Inspector's Signature ABSA Safety Codes Officer (BOILER EXTERNAL PIPING ONLY)

Current version of this Form may be obtained from www.absa.ca